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1270 Aberdeen St
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K6A 1K7
Canada

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D412-704-011
Job Sheet 201757



Part No: D412-704-011

Job Qty: 1 pcs

Part Name: Co-Pilot'S Emergency Cargo Release



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/19

Job Tracking No:

Due Date: 10/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 21-22 IPP Rev:B 05.01.28 Hardware added to Step 3 KJ/RF IPP Rev:C IPP REV:E
12.05.10 per ECN 12-583 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	✓	10/30/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	✓	
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S227305



Part: D412-704-011

Job No: 201757

Serial No/Batch: S227305

Revision: E

Inspector:

Exp Date:

Instructions: TC STC SH93-34 Issue 2, FAA STC SR009571

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					120 QC 4	1 pcs
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
				QC 4 - 75		
				QC 4 - 78		
				130 Packaging 3-1 - Stock - B4B	1 pcs	10/30/19
Packaging 3 - 2 - B4B						
Packaging 3 - 3 - B4B						
Packaging 3 - 4 - B4B						
Packaging 3 - 5 - B4B						
Packaging 3 - 6 - B4B						
Packaging 3 - 7 - B4B						
Packaging 3 - 8 - B4B						
Packaging 3 - 9 - B4B						
Packaging 3 - 10 - B4B						
Packaging 3 - 11 - B4B						
Packaging 3 - 12 - B4B						
Packaging 3 - 13 - B4B						
Packaging 3 - 14 - B4B						
Packaging 3 - 15 - B4B						
Packaging 3 - 16 - B4B						
Packaging 3 - 17 - B4B						
Packaging 3 - 18 - B4B						
Packaging 3 - 19 - B4B						
Packaging 3 - 20 - B4B						
Packaging 3 - 21 - B4B						
Packaging 3 - 22 - B4B						
Packaging 3 - 23 - B4B						
Packaging 3 - 24 - B4B						
Packaging 3 - 25 - B4B						
Packaging 3 - 26 - B4B						
Packaging 3 - 27 - B4B						
Packaging 3 - 28 - B4B						
Packaging 3 - 29 - B4B						
Packaging 3 - 30 - B4B						
Packaging 3 - 31 - B4B						
Packaging 3 - 32 - B4B						
Packaging 3 - 33 - B4B						
Packaging 3 - 34 - B4B						
Packaging 3 - 35 - B4B						
Packaging 3 - 36 - B4B						
135 DC - 1 - B4B	1 pcs	10/30/19	0.00 0.00	DC - 1 - B4B		
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	10/30/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - SA - 53		
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						

DAS
78
9-89

OCT 29 2019

DAS
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DAS
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OCT 29 2019

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PHC

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OCT 29 2019

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DAS
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OCT 29 2019

PKC

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-704-011 Location : FG 018

135 - (Document Control) Photocopy bluefile and create labels per PPP D412-704-011 CHG003

140 - (QC21- Final Inspection - Work Order Release)

012660

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3207-11	Bracket	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5043668 ✓
D3207-5	Bracket	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5159099 ✓
D3207-7	Packer	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5159351 ✓
D3208-1	Doubler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5158719 ✓
D3208-11	Filler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5169348 ✓
D3208-3	Pedal Mount Angle	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5167917 ✓
D3208-7	Filler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5159135 ✓
D3208-9	Doubler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5169083 ✓
D3214-1	Decal	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5169509 ✓
D412-704-041	Pedal Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5224651 ✓
D412-704-045	Cable Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5227204 ✓
MS21919-DG5	Clamp	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5132751 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3207-11	1	10	0
	D3207-5	1	3	0
	D3207-7	1	10	0
	D3208-1	1	3	0
	D3208-11	1	10	0
	D3208-3	1	5	0
	D3208-7	1	8	0
	D3208-9	1	15	0
	D3214-1	1	4	0
	D412-704-041	1	0	0
	D412-704-045	1	1	0
	MS21919-DG5	4	48	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐ Scrap ☐ Use-as-is ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Skid-tube ☐ Machining ☐ Large Fab ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (Q51042)	
Description Work Order Deviation		Disposition			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human Factors ☐	Other/Details: _____				
Completed By		Lead hand / Supervisor			
QC / QA Coordinator					

5.0 PARTS LIST

Qty -011	Qty -013	Qty -016	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
X							D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214)
	X						D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
		X					D412-704-015	COPILOT'S EMERGENCY CARGO RELEASE KIT (412)
1	1		X				D412-704-041	PEDAL ASSEMBLY (205/210/212/214)
		1		X			D412-704-141	PEDAL ASSEMBLY (412)
	1				X		D205-704-043	CABLE ASSEMBLY (205)
1		1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
			1	1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
			1	1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
			1	1			D3205-3	BACK PLATE (OR ECM 999709-5)
			1	1			D3206-1	PEDAL ARM (OR ECM 999704-1)
		1					D3206-3	PEDAL ARM
	1						D3207-1	BRACKET
	1						D3207-3	BRACKET
1		1					D3207-5	BRACKET
1	1	1					D3207-7	PACKER
		1					D3207-9	BRACKET
1							D3207-11	BRACKET
1	1	1					D3208-1	DOUBLER (OR ECM 999709-1)
1	1	1					D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1						D3208-5	MOUNT ANGLE
1	1	1					D3208-7	FILLER (OR ECM 999709-3)
1		1					D3208-9	DOUBLER
1		1					D3208-11	FILLER
			1	1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-093-001)
1	1	1					D3214-1	PLACARD (OR ECM 999712-1)
					1		D3217-1	CABLE
						1	D3217-3	CABLE
					1	1	D3257-1	FITTING
					1	1	D3258-1	ANGLE BRACKET
		1					D4610-1	DOUBLER
		1					D4610-3	DOUBLER
			1	1			D4610-5	SHIM
		1					D4610-7	COVER
				1			D4611-1	BUSHING
		1					D4622-1	PLACARD
		1					D4622-3	PLACARD
			1	1	1	1	AN3-10A	BOLT
			1	1			AN315-4R	NUT
					1	1	AN3-5A	BOLT
			2	2			AN3-6A	BOLT
			1	1			AN4-10A	BOLT
			2				AN4-11A	BOLT
				2			AN4-12A	BOLT
			1				AN4-13A	BOLT
				1			MS20002-4	WASHER
				1			MS20004-24	BOLT

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Revision: E

Date: 16.05.05

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
			3	3	2	2	MS21042L3	NUT (OR MS21042-3)
			5	5			MS21042L4	NUT (OR MS21042-4)
	4	4					MS21919DG5	CLAMP
			1				MS24694-S102	SCREW
				1			MS24694-S104	SCREW
	2						MS35489-10	GROMMET
		1					MS35489-149	GROMMET
			1	1			MS9519-10	BOLT
			4	4	2	2	NAS1149D0332J	WASHER (OR AN960JD10L)
			5	5	2	2	NAS1149D0363J	WASHER (OR AN960JD10)
			3	2			NAS1149D0416J	WASHER (OR AN960JD416L)
			14	13			NAS1149D0463J	WASHER (OR AN960JD416)
					3	3	NAS509-3	NUT

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